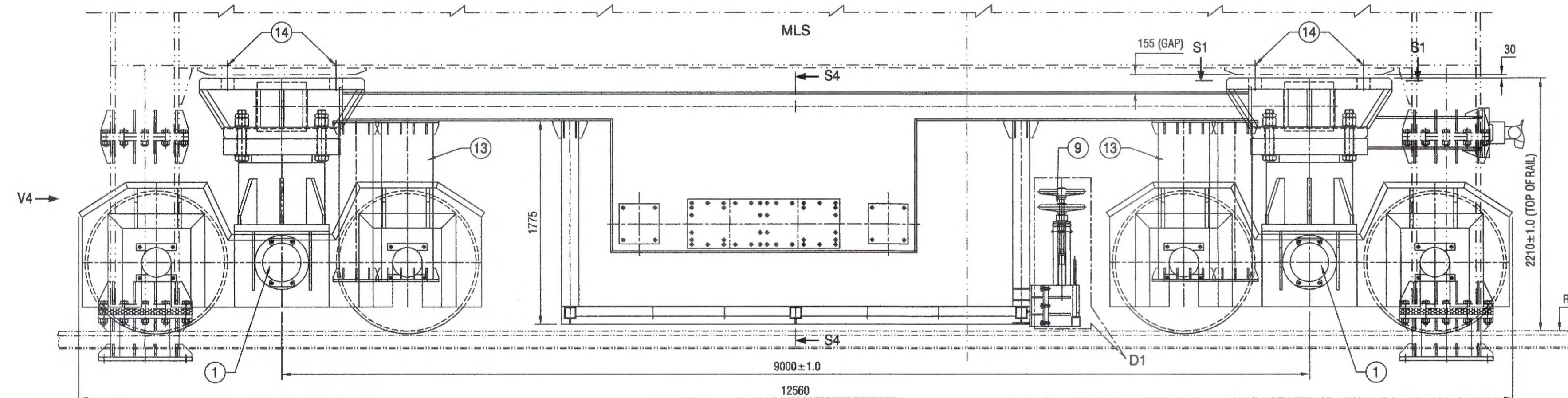
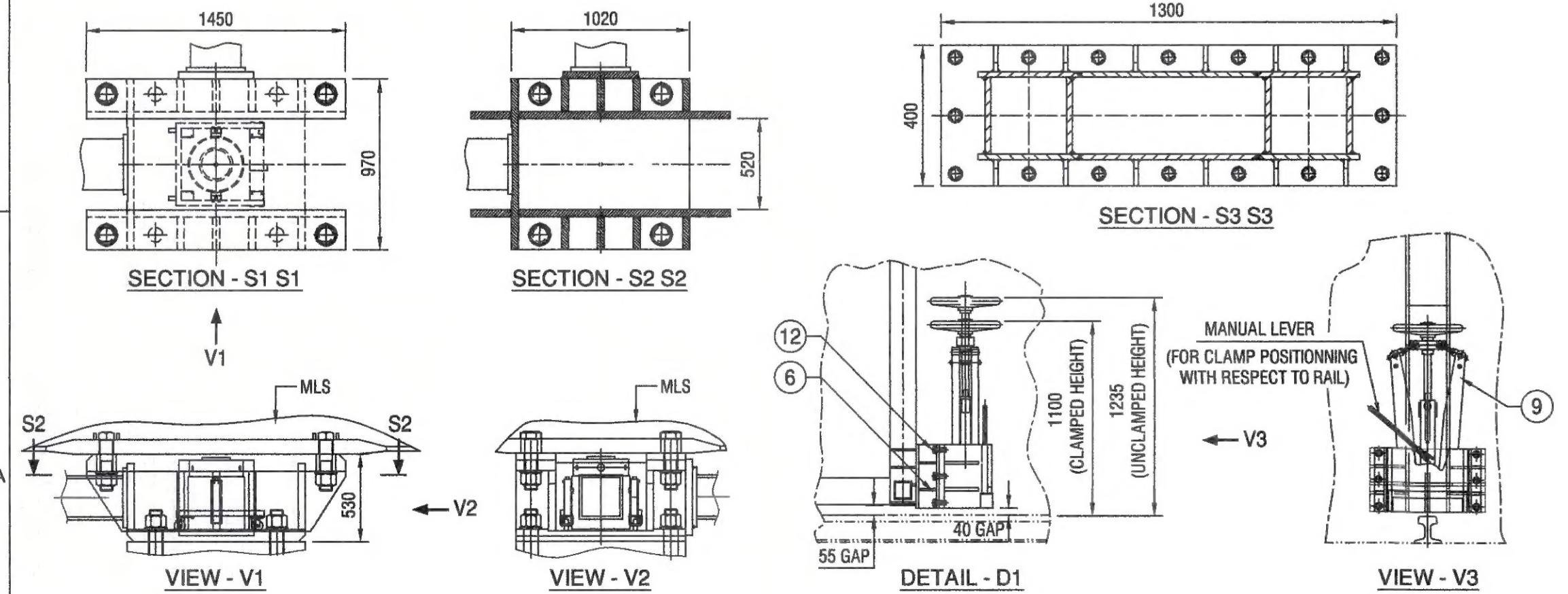


PLAN



LEVATION



KEY PLAN OF SPACER BLOCK LOCATIONS

STATUS	SIGN	DATE
DISCUSSION / REVIEW		
TENDER PURPOSE		
<input checked="" type="checkbox"/> FABRICATION		(Sar) 3/9/24
UNRESTRICTED	RESTRICTED	CONFIDENTIAL
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D) NOT SCALE THE DRAWING
SK IF IN DOUBT
UNLESS OTHERWISE SHOWN
ALL DIMENSIONS ARE IN MILLIMETERS
REMOVE SHARP EDGES & BURRS
CHAMFER 1 M.M. X 45°
MACHINING FINISH IN MICRONS : -
▽ 8 - 25 ▽▽▽ 1.6 -
▽ 0.025 - 1.6 ▽▽▽▽▽ < 0.1

DEVIATION FOR NON TOLERANCED DIMENSIONS (IS -2102)		S SHAR C DESIGN DES.CH DRAWN DRG.CH APPROV
DIA METERS & LENGTHS UPTO & INCL.	LENGTH IN M.M. OF SHORTER SIDE OF ANGLE UPTO & INCL.	
6 ± 0.1		
30 ± 0.2		
120 ± 0.3		
315 ± 0.5	1- 6 ± 1'-00'	
1000 ± 0.8	6- 30 ± 0'-30'	
2000 ± 1.2	30-120 ± 0'-20'	
4000 ± 2.0		
4000 & ABOVE ± 3.0	120-400 ± 0'-10'	

CEND | TITLE

GENERAL ASSEMBLY OF BOGIE SYSTEM FOR WHEEL BOGIE SYSTEM OF SLC PROJECT

**GOVERNMENT OF INDIA
INDIAN SPACE RESEARCH ORGANISATION
SATISH DHAWAN SPACE CENTRE SHAR**

PROJECT

SRIHARIKOTA